

Technical data

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3.1 Technical data



Note:

The data provided corresponds to a basic machine. the real values conform to the contractual technical specifications. the values corresponding to the electrical and pneumatic supplies are indicated in the plant layout, which is sent to the end customer for acceptance during the selling stage and inserted on the machine identification plate.

3.1.1 Cartoning machine

3.1.1.1 General characteristics

Type of machine:

Vertical cartoning machine

Operation:

Electrical mechanical pneumatic

Machine speed:

100 cycles/min.

Production speed:

20-100 carton/min.

Installed power supply:

2,5 Kw

Working pressure:

6 bar

Air consumption:

10 NL/min.

Noise level:

75 dB (A)

Weight:

See layout

3.1.1.2

Carton dimensions

The cartoning machine can package the product using different carton types:

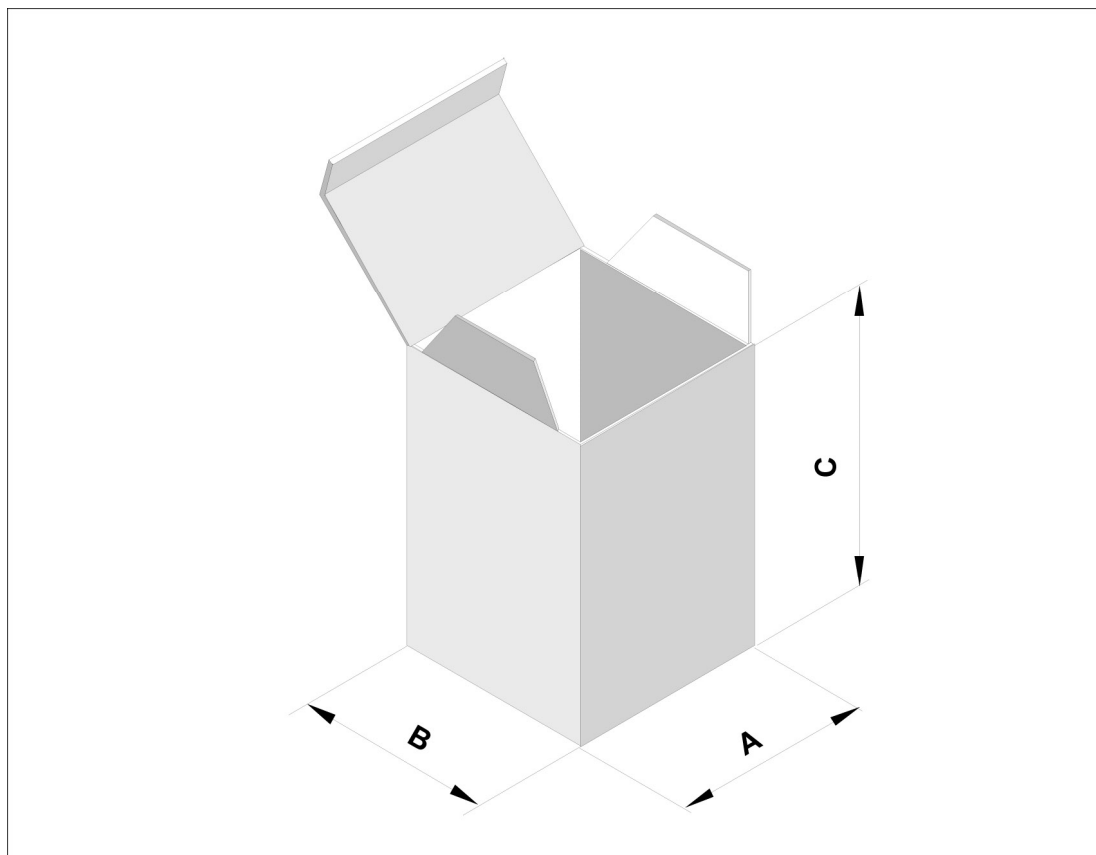
- Tuck-in closures with alternate flaps
- Tuck-in closures with aeroplane flaps
- Flap closure with hot glue
- closure with glue on the bottom and interlocking flaps on top.

**Note:**

The indicated data, relating to a standard machine, is approximate. the type and size of the cartons usable by each plant are outlined in the "blanks diagrams", which are sent to the end customer for acceptance during the selling phase of the system.

BIPAK size range		
	Min	Max
A	20 mm	120 mm
B	18 mm	80 mm *
C	50 mm	250 mm

* with carton opening with reversed printing B max = 70mm



3.2 Machine layout



Note:

The dimensions shown in the drawing may be subject to change according to the product, the type of feeding system and the optional units installed. the layout conforms to the order and is sent, for acceptance, to the end customer of the plant during the selling stage.

(see drawing in the next page)

Machine layout

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